



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-211
Job Sheet 166779



Part No: D2565-211

Job Qty: ~~4~~ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 10/27/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea	10/26/17	0.00	0.00	Start up container	MLC
100	Brake NC	4 pcs	10/26/17	0.00	0.53	Brake NC 2	MLC
110	Small Fab	4 pcs	10/26/17	0.00	0.57	Small Fab	MLC/DAS
120	QC	4 pcs	10/26/17	0.00	0.00	QC5	38
130	Powdercoat <i>M138014</i>	4 pcs	10/27/17	0.00	0.10	Powdercoat2	DAS 9-89
140	QC	4 pcs	10/27/17	0.00	0.00	QC3	38
150	Packaging	4 pcs	10/27/17	0.00	0.00	Packaging3	9-89
160	QC21-SA	4 Ea	10/27/17	0.00	0.00	QC21	MLC 1710 31

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Deburr and polish

120 - QC5- Inspect part completeness to step on W/O

130 - START TIME: *1:30* OVEN TEMPERATURE: *400°* FINISH TIME: *2:00*

140 - QC3- Inspect Part Finish

150 - Identify as per dwg & Stock Location: _____

160 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.750W.049	5	55	0	0
	<i>B138403</i>	<i>1.25</i>			

Part Specifications

Specifications could not be found.

Plex 10/17/17 7:27 AM Dart.lajeunesse.marie

DART
AEROSPACE
S001535

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Strut

PART NO: D2565-211
Revision:
Operation: Start up Operation
Quantity: 1
Change No:

Mfg Date: 10/24/17

Job No: 166779